

TECHNICAL DATA SHEET

SIGMA-C 5

COOLING DUTY

| <u> </u> | | | | |
|----------|---|----------|-----|-----|
| • | Chilled water temperature °C | 10 15 20 | | |
| • | Duty (32°C ambient) kW | 3.33 | 4.4 | 5.3 |
| • | Ambient temperature range for the standard design °C | 10 to 42 | | |
| • | Chilled water temperature available in the standard design °C | 10 to 20 | | |
| | | | | |

Note: water chilled below +5°C will require antifreeze added.

REFRIGERATION SYSTEM

| Compressor | Туре | | Hermetic scroll |
|------------------------------------|------------------------|-------------|-----------------|
| | Nominal power | kW | 2.6 |
| | Full load current | amps | 4.7 |
| | Refrigerant type | | R134A |
| Condenser unit | Air cooled condenser | No. off | One |
| | Material | | All aluminium |
| | Air flow | m3/hr | 2900 |
| | Motor power | kW | 0.48 |
| | Full load current | amps | 0.85 |
| - or | Water cooled condenser | No. off | One |
| | Water flow | litres/hour | 1300 |
| | Pressure drop | bar | 0.4 |
| Evaporator | | Material | Stainless steel |
| | | | |

Refrigeration controls: compressor over-temperature protection, refrigerant drier, expansion valve, high/low pressure switch •

WATER SYSTEM

• Water system instruments

• Digital electronic temperature display and control +/-1°C

Permanent bypass

| • | | | |
|---------------------------------------|----------------------|------------|-----------------------|
| Bulk holding tank | Capacity | litres | 26 |
| - | Material* | | Plastic |
| | Water filling | | Manual |
| Water pump | Туре | | Horizontal multistage |
| | Flow | m3/hr | 1.2 |
| | Pressure | bar | 3.4 |
| | Motor power | kW | 0.46 |
| | Full load current | amp | 1.2 |
| Connections | Warm water INLET | BSP female | 3/4 |
| | Chilled water OUTLET | BSP female | 3/4 |

*If heaters are fitted into tank it is manufactured of stainless steel

ELECTRICAL SYSTEM

| Mains supply for the standard design | Volt phase cycle | 400 / 3 / 50 |
|--|--|--------------|
| Control | Voltage | 24VAC |
| Total nominal power | kW | 3.8 |
| Maximum load (per phase) | amp | 7 |
| Safety fuse | amp | 16 |
| Electrical controls: direct on line. Incorporates safety overload. Protection rating IP54 | Remote control via volt free signalCollective fault/remote signal | |

| NOISE LEVEL | @ 1m free field | dB'A' 68 |
|---------------------------|--|--|
| HEAT RECOVERY | From air or water cooled condenser | kW 7.0 |
| <u>WEIGHT</u> | Dry kg 114 | Working kg 140 |
| DIMENSIONS (mm) | Stainless steel frame Width 720 Painted panels RAL5019 | Depth 835 Height 930 |
| OPTIONS Pressure gauge | <u>-</u> <u>-</u> | essure relief valve 24V DC control circuit |

| Level switch pump protection |
|--|
| Level switch warning |
| Water level gauge |
| Reinjection for high return water temperatures |
| Low ambient kit |
| Frost protection |

Control temperature parallel with ambient High ambient conditions Systems suitable for deionised water Flow switch Pump isolation valves High pressure pumps

Autofill by solenoid valve Twin inlets/outlets Insulation Freeze stat Stainless steel tank Special electrical circuits Power supply various Cable marking Harting connectors Commissioning